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TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371				U.S. APPLICATION NO. (If known, see 37 CFR 1.5) 10/049697	
INTERNATIONAL APPLICATION NO. PCT/US00/22291		INTERNATIONAL FILING DATE 15 AUGUST 2000		PRIORITY DATE CLAIMED 18 AUGUST 1999	
TITLE OF INVENTION Refuse Collection Vehicles And Method Of Manufacturing					
APPLICANT(S) FOR DO/EO/US Michael P Ryan et al					
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:					
1. <input checked="" type="checkbox"/> This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. 2. <input type="checkbox"/> This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. 3. <input type="checkbox"/> This is an express request to begin national examination procedures (35 U.S.C. 371(f)). The submission must include items (5), (6), (9) and (21) indicated below. 4. <input checked="" type="checkbox"/> The US has been elected by the expiration of 19 months from the priority date (Article 31). 5. <input checked="" type="checkbox"/> A copy of the International Application as filed (35 U.S.C. 371(c)(2)) a. <input checked="" type="checkbox"/> is attached hereto (required only if not communicated by the International Bureau). b. <input type="checkbox"/> has been communicated by the International Bureau. c. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US). 6. <input type="checkbox"/> An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)). a. <input type="checkbox"/> is attached hereto. b. <input type="checkbox"/> has been previously submitted under 35 U.S.C. 154(d)(4). 7. <input type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)) a. <input type="checkbox"/> are attached hereto (required only if not communicated by the International Bureau). b. <input type="checkbox"/> have been communicated by the International Bureau. c. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired. d. <input type="checkbox"/> have not been made and will not be made. 8. <input type="checkbox"/> An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371 (c)(3)). 9. <input type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)). 10. <input type="checkbox"/> An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)). Items 11 to 20 below concern document(s) or information included: 11. <input checked="" type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98. 12. <input type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included. 13. <input type="checkbox"/> A FIRST preliminary amendment. 14. <input type="checkbox"/> A SECOND or SUBSEQUENT preliminary amendment. 15. <input type="checkbox"/> A substitute specification. 16. <input type="checkbox"/> A change of power of attorney and/or address letter. 17. <input type="checkbox"/> A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821 - 1.825. 18. <input type="checkbox"/> A second copy of the published international application under 35 U.S.C. 154(d)(4). 19. <input type="checkbox"/> A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4). 20. <input type="checkbox"/> Other items or information:					
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REFUSE COLLECTION VEHICLES AND METHOD OF MANUFACTURING

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Technical Field

The present invention relates to vehicles of the type commonly employed for the collection and transportation of refuse material.

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More particularly, this invention relates to vehicles of the type having a rolling chassis upon which is mounted a storage body, mechanism for retrieving refuse and compacting same within the body and means for ejecting the compacted refuse from the body.

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In a further and more specific aspect, the instant invention concerns a method of fabricating various specific configurations of refuse handling vehicles interchangeably from a single production line utilizing common components and minimal jigs and fixtures.

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Background Art

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Typically, the conventional refuse collection vehicle includes a rolling chassis with a forwardly mounted cab or operator compartment and a rearwardly extending frame. Mounted upon the frame is a body for storage of refuse. A lifter first receives the refuse and dumps it into a hopper for passage into the body. Subsequently, a compactor compacts the refuse within the body. When desired, a tailgate at the rearward end of the body is opened and the load ejected

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Chassis are characteristically standard units, which are commercially available from various manufactures. In addition to the frame and cab, such units commonly include engine, drive train, and operator controls. Indicative differences among units are attributable to the aesthetic design considerations of the specific manufacturer. The only meaningful variation is the length and strength of the rearwardly extending frame.

Refuse handling equipment mounted upon the chassis, on the other hand, is subject to seemingly endless variations. Initially noted are the basic or general configurations, commonly generically classified as front loader, side loader and rear loader. Each of these, in turn, is manufactured in a seemingly endless array of specific configurations and specifications.

The capacity and the length of the storage body, as well as the manufacturer of the chassis, are generally dictated by the order or request of the consumer with regard to the intended use. Typically, storage capacities vary from approximately six cubic yards to forty cubic yards. Lengths usually range from six feet to thirty-five feet.

Parameters are set on limits of height, width and roadway loading by regulatory agencies such as the federal government and state and local ordinances. Other parameters of the body and associated mechanisms are at the discretion of the manufacturer of the refuse handling equipment.

Numerous shapes and forms of bodies are well known in the art. Immediately apparent are round bodies and rectangular bodies. Height, cross section and specific design specifications are subject to wide variation. For example, rectangular bodies may have planar sides with either square, chamfered or rounded corners. Alternately, a rectangular body may be fabricated of curved panels which join along either a linear or a curved apex. Reinforcement members are equally randomly sized and placed.

5 The contour and the dimensions of the tailgate are influenced by the corresponding contour and dimensions of the specific body in order to establish a mating relationship. Other components of the refuse handling mechanism, including the hopper, the loader, the packer and the ejector are similarly impacted.

10 Typically, the fledgling manufacturer of refuse handling vehicles begins by fabricating a single specific unit. A production line is established with the attendant tooling, jigs and fixtures dedicated to that unit. As the company grows, the unique appearance of that initial unit provides name recognition. Subsequently, the company desires to add another refuse handling unit to which the components of the initial unit are not adaptable. A second production line, with attendant dedicated tooling, jigs and fixtures, is then established. Hence, the company expands by increasingly adding production lines. It is commonplace for established manufacturers to have several unique production lines, each producing a specific configuration with a dissimilar appearance. While components may be interchangeable among units produced on a given production line, only minor components are interchangeable with units from another line.

20 It is immediately apparent that the several production lines require considerable floor space within the manufacturing facility. An immense inventory of subassemblies, components and parts, unique to each line, must be fabricated and maintained. Each requires a substantial investment in dedicated tooling, fixtures and jigs. Numerous employees, including fabrication, supervisory and quality control personnel, each trained and specializing in the fabrication of a particular unit and not readily transferable to another unit, are mandatory to operate the several lines. Accordingly, the manufacture of a refuse collection unit is inordinately expensive; a cost which is passed on the consumer.

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Yet another object of this invention is to provide means for producing a variety of refuse collection vehicles with substantially reduced inventory.

5 And still another object of the invention is the provision of a method of production requiring reduced floor space, personnel and other facilities.

Yet still another object of immediate invention is to provide a method of manufacturing whereby the time and expense of adding a new product will be substantially reduced.

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And a further object of the invention is the provision of a method of readily producing refuse collection vehicles of varying capacity.

15 A still further object of the invention is to provide a method of manufacture whereby a refuse collection vehicle of a specific configuration is readily and easily convertible to another configuration.

20 And still a further object of the invention is the provision of a method, according to the foregoing, which will substantially reduce the cost of fabricating refuse collection vehicles.

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Disclosure of the Invention

Briefly, to achieve the desired objects of the instant invention in accordance with a preferred embodiment thereof, provided is a congeneric series of refuse collection vehicles (front loader, side loader and rear loader) manufactured from modules. The primary modules are the body module, the tailgate module and the hopper module. The body module is preferably manufactured with a constant cross-sectional perimeter, shape or profile. The refuse storage capacity of the body module is changed by varying the length of the body module. The tailgate module and the hopper module are manufactured to have a cross-sectional perimeter that mates with the cross-sectional perimeter of the ends of body module where they overlies each other. The lifter module is added to the chassis, the tailgate module, the hopper module or the body module. The modules are formed from a base set of pieces that are the same for each module and a selected/specified set of pieces that are dictated by the type of refuse collection vehicle selected. The dedicated tooling, fixture and jigs are the same for each selected/specified module.

Brief Description of Drawings

The foregoing and further and more specific objects and advantages of the instant invention will become readily apparent to those skilled in the art from the following detailed description of preferred embodiments thereof, taken in
5 conjunction with the drawings in which:

Figure 1 is a schematic flow diagram illustrating the selection/specification and fabrication of a refuse collection vehicle in accordance with the method of
10 the instant invention;

Figure 2 is an exploded perspective view of a refuse collection body, tailgate and hopper modules of a unit fabricated according to the diagram of Fig. 1 as it would appear prior to installation upon a vehicle chassis;

Figure 3 is a side elevational view of a of a completed refuse collection vehicle, herein depicted as a side loader for purposes of illustration, constructed in accordance with the teachings of the present invention and including the body, tailgate and hopper module seen in Fig. 2;

Figure 4 is a perspective view of the refuse collection vehicle of Fig. 3 as it would appear in operation when lifting and dumping a refuse container;

Figure 5 is a perspective view of an embodiment of a tailgate module, especially adapted for use in connection with a front loader or side loader collection vehicle, that can be fabricated in accordance the method of this invention;

Figure 6 is a perspective view of another alternate embodiment of a tailgate module, especially adapted for use with a rear loader vehicle, that can be fabricated by the method shown in Fig. 1;

Figure 7 is a perspective view of an alternate embodiment of a tailgate module embodying the teachings of the instant invention;

5 Figure 8 is a perspective view of a another refuse storage body module fabricated in accordance with the method of Fig. 1, the immediate body module being coincident with the body of Fig. 2, except being shorter in length;

10 Figure 9 is a perspective view of the refuse storage body module shown in Fig. 2;

Figure 10 is a perspective view of yet another refuse storage body module, similar to the body module seen in Fig. 2 except for having an extended length, constructed in accordance with the teachings of the instant invention;

15 Figure 11 is a side elevational view of a lifter and hopper module, especially suited for use in connection with a front loader refuse collection vehicle, fabricated by the method of Fig. 1;

20 Figure 12 is a side elevational view of a side loader hopper and lifter module in accordance with the teachings of the present invention;

Figure 13 is a top plan view of the module seen in Fig. 12;

25 Figure 14 is a elevational view of another hopper module constructed by the method of Fig 1, and useful in connection with a manually loaded side loader refuse collection vehicle;

30 Figure 15 is a side elevational view of a rear loader refuse collection vehicle embodying the principles of the instant invention;

Figure 16 is a side elevational view of an alternate rear loader refuse collection vehicle fabricated in accordance with the teachings of this invention; and

Figure 17 is a side elevational view of a front loader refuse collection vehicle as may be constructed by the method illustrated in the flow diagram of Fig. 1.

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Best Mode for Carrying out the Invention

Turning now to the drawings, in which like reference characters indicate corresponding elements throughout the several views, attention is first directed to Figure 1, wherein box 30 denotes a specific unit order for a refuse collection vehicle (RCV), incorporating specifications in accordance with the desires of a customer or the manufacturer. Exemplary, the order will list the type of chassis, the type (size) of body and the type of configuration (front loader, side loader, rear loader, etc. refuse collection vehicle - RCV). As an example, the type of chassis could be a Peterbilt® truck of a cab over style and with a 200 inch wheel base and matching frame among other selections as shown in Figure 2. The body size could be a 20 cubic yard. The type of configuration could be a side loader RCV.

Thus, the type of chassis is selected from different manufacturers, different cab styles (cab over, front engine, etc.), different wheel bases and bed lengths, etc. The type of body (size) is selected from various sizes. In the preferred embodiment, the cross-section remains the same and the length is changed to create the various storage capacities of the body 42. The type of configuration is selected from a front loader, a side loader or a rear loader, automatic mechanical lifter, combinations of manual and mechanical lifter, etc. RCV.

In Figure 1, the flow lines 40, 50 and 60 indicate the selections/specifications that are made in the manufacture of a refuse collection vehicle.

The chassis selection/specification is fed along flow line 40 to arrow 40A, which indicates the model of chassis selected. In the example chosen for purposes of illustration, the specified chassis is a Peterbilt® truck of cab over style cab and a 200 inch wheel base. The chassis 42 is usually made by a truck

manufacturer and delivered to the RCV manufacturing plant. Arrow 40B indicates the options that have been specified, such as cab over, engine make and size, automatic transmission, axles, suspension, color, seats, tires, etc. . Arrow 40C denotes the selection of paint for the chassis 42. The body specification is fed along flow line 50. Arrow 50A denotes the selected length of the body, which is varied to yield the desired storage capacity. Arrow 50B indicates the paint selection for the body and the loader.

The configuration selection/specification is fed along flow line 60. Flow lines 70, 80, 90 and 100 indicate the manufacture of elements such as, the body module 72, the tailgate module 82, the hopper module 92 and the lifter module 102, respectively. These elements are added to each other and to the chassis to form the refuse collection vehicle.

Flow line 70 manufactures the body module 72. Body module fixture 73 holds the materials that make the body module 72 so that they can be joined together to form the body 72 module, usually by welding. After the body module 72 has been manufactured, the specified hydraulic components, arrow 60A, electric components, arrow 60B, and other components, such as, mounting brackets, arrow 60C, are added to the body 72.

Flow line 80 manufactures the tailgate module 82. Tailgate module fixture 83 holds the materials that are joined together to form the tailgate module 82, usually by welding. The materials for the tailgate module are a base set of tailgate module pieces denoted by arrow 80A and a specified set of tailgate module pieces indicated by arrows 60D, 60E. The specified set of tailgate module pieces is dictated by the selected type of configuration (front loader, side loader or rear loader RCV). The rear loader tailgate module 82B, 82C can operate by hand loading or manual loading or by using a mechanical assist lifter 102C which is an option that can be selected. Tailgates are shown in

USPN 3,899,091 to Fred T. Smith issued August 12, 1975, USPN 3,921,832 to Fred T. Smith issued November 25, 1975, USPN 4,954,020 to Fred T. Smith et al issued September 4, 1990, and USPN 5,478,188 to George A. Rea et al issued December 26, 1995, all of which are incorporated by reference herein.

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Flow line 90 manufactures the hopper module 92. The hopper module of the rear loader is usually manufactured as part of the tailgate module 82B, 82C. Hopper module fixture 93 holds the materials that are joined together to form the hopper module 92, usually by welding. The materials for the hopper module 92 are a base set of hopper module pieces denoted by the arrow 90A and a specified set of hopper module pieces indicated by arrow 60F. The base set of hopper module pieces is always the same for any hopper module. The specified set of hopper module pieces is dictated by the selected type of configuration.

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Flow line 100 manufactures the lifter module 102B of the side loader RCV. The lifter module 102A of the front loader RCV is usually manufactured as part of the hopper module. The lifter module 102C of the rear loader RCV is usually manufactured as part of the tailgate module. The lifter module fixture 103 holds the materials that are joined together to form the side lifter module 102B, usually by welding. The materials for the lifter module comprise a base set of lifter module pieces denoted by arrow 100A and a specified set of lifter module pieces indicated by arrow 60G. The specified set of lifter module pieces is dictated by the selected type of configuration (front loader or side loader RCV). Lifters are shown in USPN 4,461,608 to Robert H. Boda issued July 24, 1984, USPN 4,566,840 to Fred T. Smith issued January 28, 1986, USPN 5,026,104 to John W. Pickrell issued June 25, 1991 and USPN 5,478,188 to George A. Rea et al issued December 26, 1995, all of which are incorporated by reference herein.

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Flow line 110 further manufactures the chassis 42. The hydraulic lines and components etc., as denoted by arrow 60I, and the controls, wiring and other accessories as denoted by arrow 60J that are dictated by the selected or specified configuration are added to the chassis 42. Also the chassis is painted as indicated by arrow 40B and has options, such as decals, television monitors, sign brackets, strobe lights, etc. added as indicated by arrow 40C. The tailgate module, hopper module or lifter module can be manufactured on the appropriate fixture then removed and brought to the body module or chassis or the fixture can be moved to the body module or the chassis.

Figure 2 shows the tailgate module 82, the body module 72 and the hopper module 92 of a side loader RCV. The cross-sectional perimeter, shape or profile of the tailgate module 82 and the end of the body module 74 that mates with the tailgate module 82 are congruent where they overlie each other. The cross-sectional perimeter, shape or profile of the hopper module 92 and the end of the body module 76 that mates with the hopper module 92 are identical where they overlie each other. The cross-sectional perimeter of the tailgate module 82, the body module ends 74, 76 and the hopper module 92 where they mate with or overlie each other are identical throughout the line of RCVs (front loader, side loader, rear loader and modifications and combinations thereof). In particular, the bulkhead 93 of the side loader hopper module 93B will mate with the body module end 76 along the perimeter thereof.

Figures 3 and 4 show a side loader RCV. The body module 72 with tailgate module 82A and hopper module 92B are mounted on the chassis 42 along with lifter module 102B.

Figures 5-14 show some of the various pieces of the refuse collection vehicle that can be used interchangeably to manufacture the selected/specified configuration of a refuse collection vehicle.

Figure 5 shows a tailgate module 82A which is used on a front loader or a side loader RCV.

Figures 6 and 7 show tailgate modules 82B and 82C which are used on rear loader RCVs.

Figures 8-10 show various storage capacity body modules 72. The figures show that the cross-sectional perimeter, area, shape or profile of each body module 72 remains the same and that the length is increased to increase the storage capacity.

Figure 11 shows a lifter module 102A and a hopper module 92A for a front loader RCV.

Figures 12 and 13 show a lifter module 102B and a hopper module 92B for a side loader RCV. It is noted that the lifter module 102B can be mounted to the hopper module 92B or the chassis 42.

Figure 14 shows a hopper module 92C for a manually loaded side loader RCV. The hopper 92C has a powered lifter 102D with a manually filled bucket 104 which is lifted by a link attached to the hopper cover.

Figures 3 and 15-17 show some of the configurations that can be selected/specified and manufactured using the invention. The cross-sectional perimeter, shape or profile at the areas of the hopper module, body module and tailgate module are all identical where they mate with or overlies each other.

Figures 15 and 16 show rear loader RCVs having body modules 72 and tailgate modules 82B and 82C, respectively. The loading can be by hand or by a mechanical assist lifter such as that shown at 102C which is part of the

tailgate module 82C or which could be mounted on the body module 72 near the tailgate area.

Figure 17 shows a front loader RCV having a lifter module 102A, a hopper module 92A, a body module 72 and a tailgate module 82A .

Various changes and modifications to the embodiments herein chosen for purposes of illustration will readily occur to those skilled in the art. For example, the cross sectional perimeter, area, shape or profile of the body module 72 between the ends 74 and 76 can vary. Also instead of being directly connected to the body module 72, the tailgate module 82 and / or the hopper module 92 can be connected via a transition member that would create the mating or overlying perimeter, area, shape or profile. The transition member perimeter could taper from the larger perimeter to the smaller perimeter or be stepped or be a flange between the modules. The transition piece could be an extra piece of the same perimeter, area, profile or shape throughout its length. The body module, tailgate module and hopper module are joined by the appropriate means which can include welding, nuts and bolts, slides, pivots, hydraulic devices, etc. All of the normal elements of a refuse collection vehicle are included in the appropriate modules, such as packers, ejectors, etc. To the extent that such modifications and variations do not depart from the spirit of the invention, they are intended to be included within the scope thereof which is assessed only by a fair interpretation of the following claims.

Industrial Applicability

The present invention is capable of being exploited in the refuse collection industry. The present invention is particularly appropriate for use in manufacturing refuse collection vehicles. Utilization of the present invention can substantially reduce manufacturing costs while concurrently expediting customer orders.

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Claims

Claim 1 A congeneric series of refuse collection vehicles (RCVs) comprising two of any of the following types of RCVs,

5 a front loader refuse collection vehicle (RCV) having a body module, a hopper module and a tailgate module,

10 a side loader RCV having a body module, a hopper module and a tailgate module, and

a rear loader RCV having a body module and a tailgate module having a hopper combined therewith,

15 the body module having ends,

20 the body module being manufactured so that one end will mate with and overlies an end of a tailgate module of a front loader RCV, a side loader RCV and a rear loader RCV and so that the other end will mate with an end of a hopper module of a front loader RCV, a side loader RCV and a rear loader RCV.

25 Claim 2 The congeneric series of RCVs of claim 1 wherein,

the refuse collection vehicle includes a refuse storage capacity,

30 the refuse storage capacity of the refuse collection vehicle is varied by changing the length between the mating ends of the body module.

Claim 3 The congeneric series of RCVs of claim 1 wherein,

the front loader RCV has a hopper module with a lifter module attached to the hopper module.

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Claim 4 The congeneric series of RCVs of claim 1 wherein,

The front loader RCV has a lifter module attached to a chassis portion of the RCV.

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Claim 5 The congeneric series of RCVs of claim 1 wherein,

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the side loader RCV has a lifter module attached to a chassis portion of the RCV.

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Claim 5 The congeneric series of RCVs of claim 1 wherein,

the side loader has a lifter module attached to the hopper module of the RCV.

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Claim 6 The congeneric series of RCVs of claim 1 wherein,

the rear loader has a lifter module attached to the tailgate module of the RCV.

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Claim 7 The congenerenic series of RCVs of claim 1 wherein,

the rear loader RCV has a lifter module attached a body module portion of the RCV.

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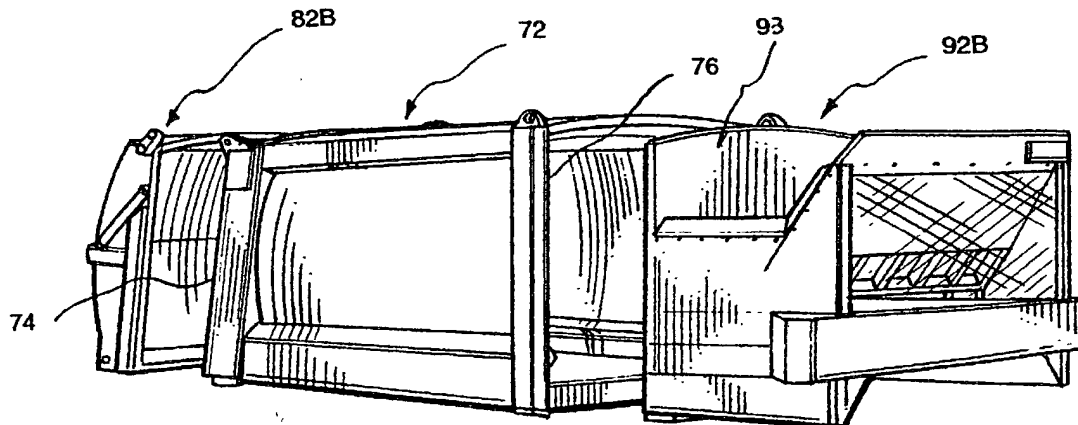
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- (71) Applicant (for all designated States except US): **THE HEIL COMPANY** [US/US]; 6400 Building B, 5751 Cornelison Road, Chattanooga, TN 37411 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **RYAN, Michael, P.** [US/US]; 4220 Lundy Mountain Lane, Signal Mountain, TN 37377 (US). **GLOMSHI, Norman, J.** [US/US]; 43 Lakeshore Lane, Chattanooga, TN 37415 (US). **HUND, Henry, M.** [US/US]; 120 Country Road 479, Cedar Bluff, AL 35959 (US).
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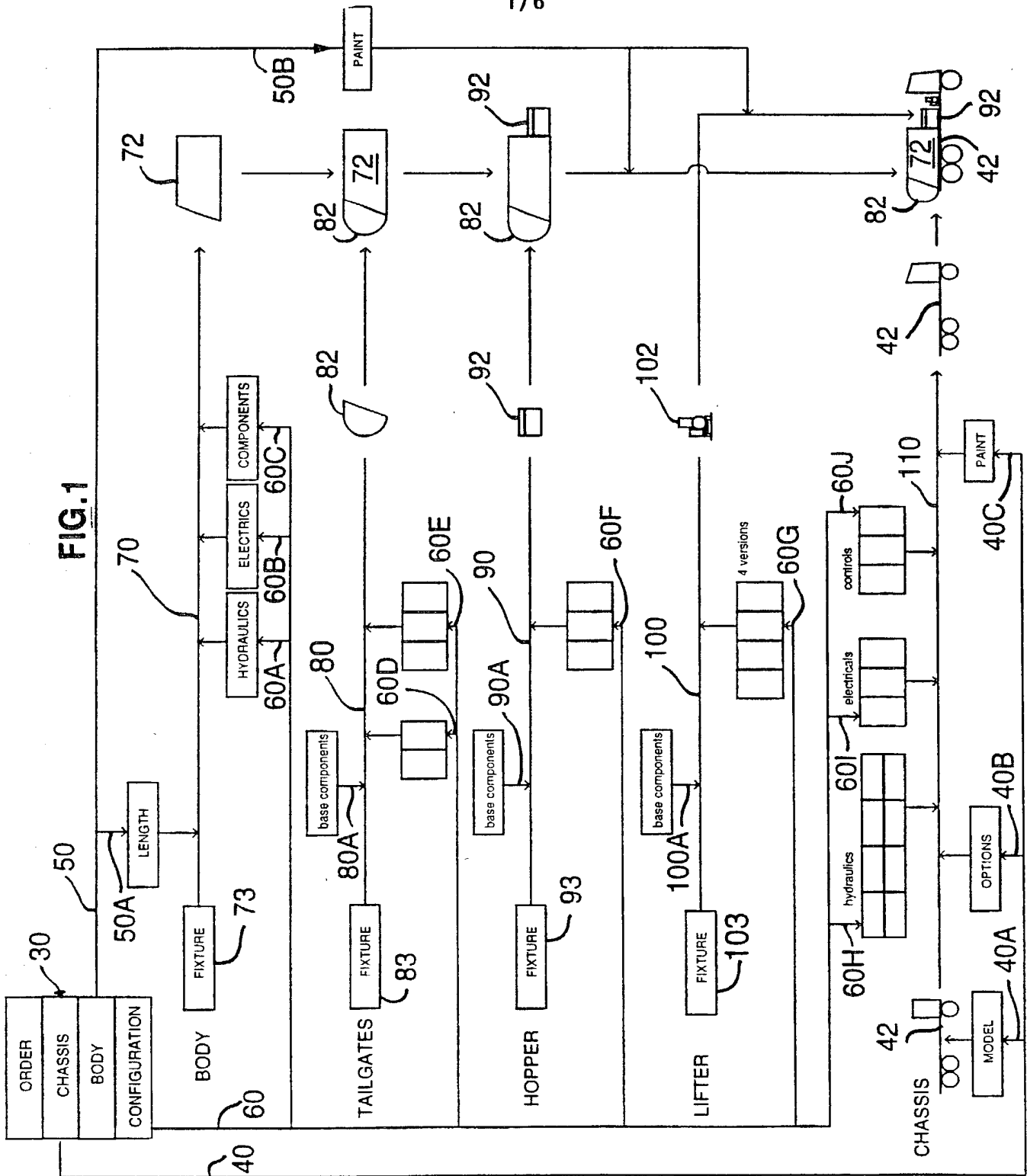
(54) Title: REFUSE COLLECTION VEHICLES AND METHOD OF MANUFACTURING



(57) Abstract: A congeneric series of refuse collection vehicles is manufactured from tailgate modules (82), body modules (72) and hopper modules (92). The body modules (72) have a consistent perimeter at each end of the body module (74, 76) throughout the series. The tailgate module (72) and the hopper modules (92) have a cross-sectional perimeter that matches the perimeter of the body modules (72) where they overlie each other.

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FIG.1



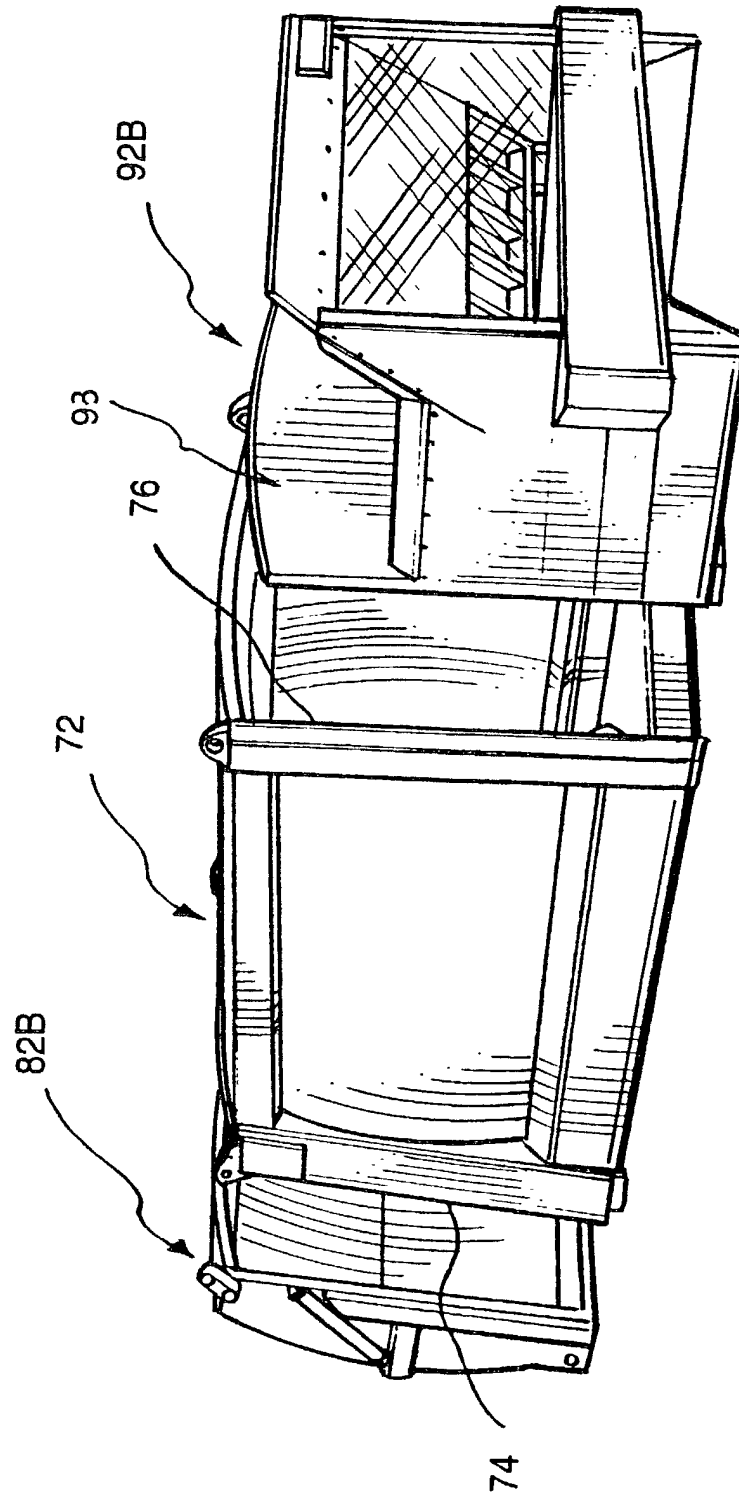
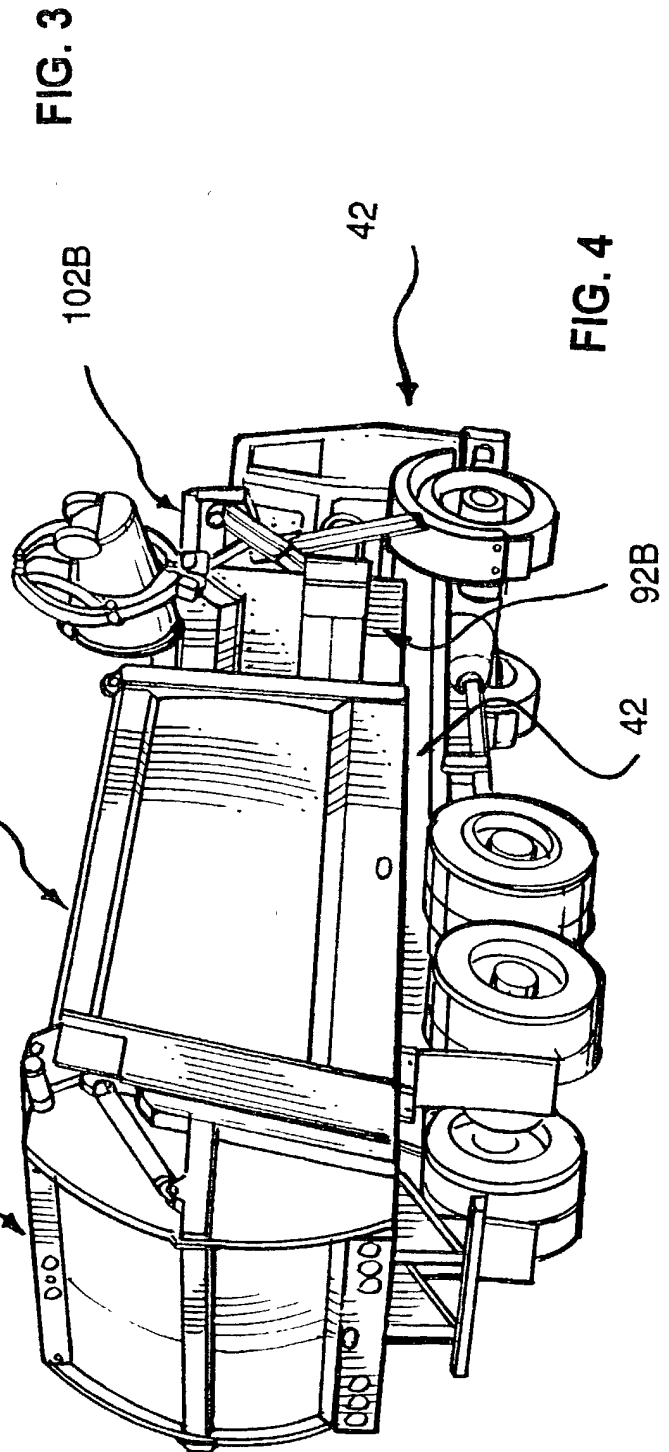
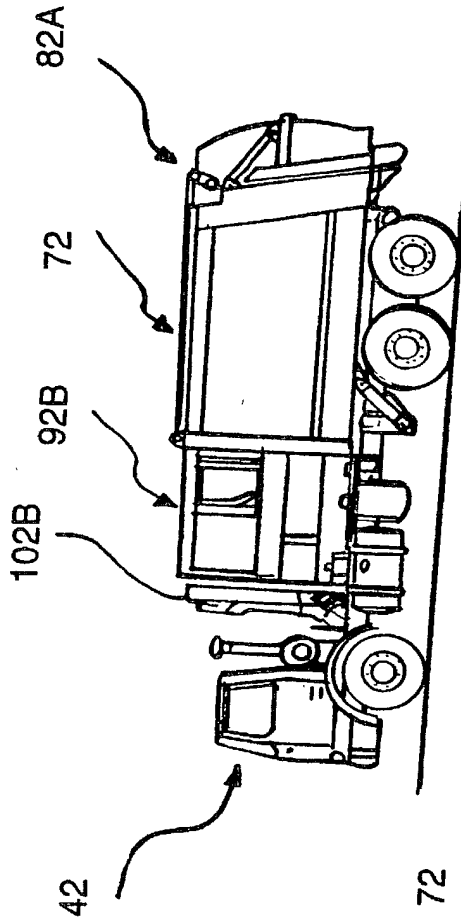


FIG. 2



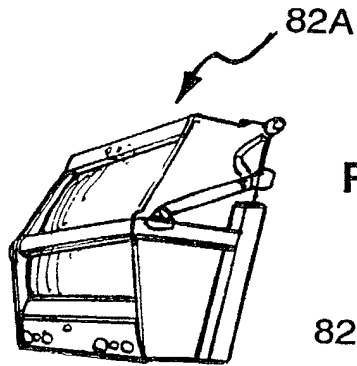


FIG. 5

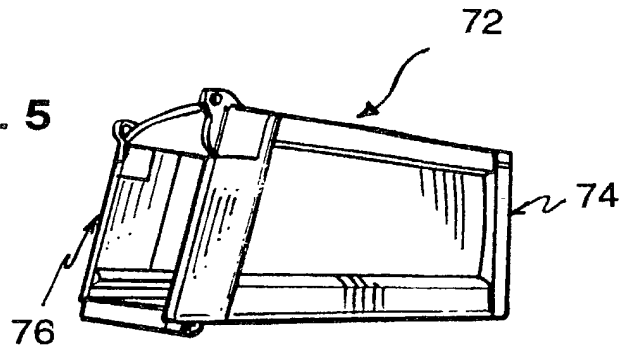
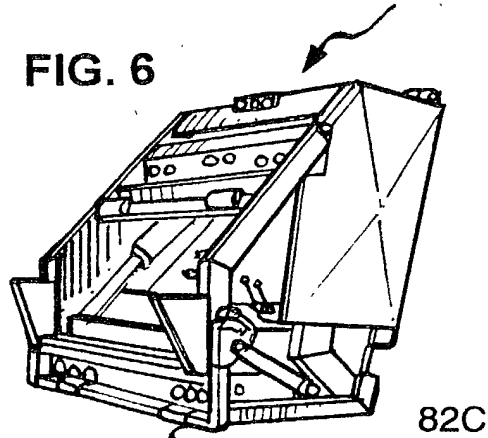


FIG. 8

FIG. 6



102C

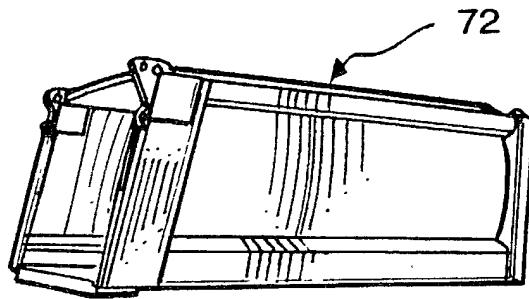


FIG. 9

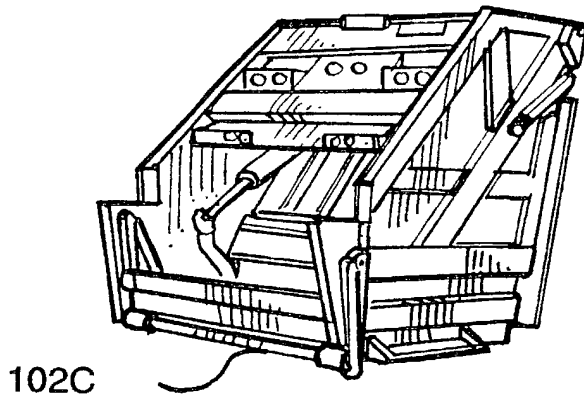


FIG. 7

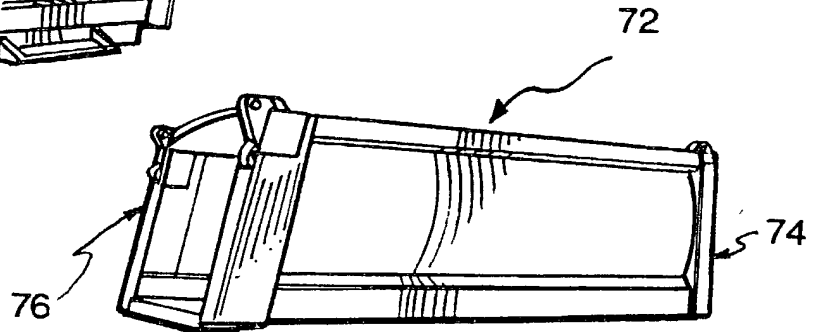
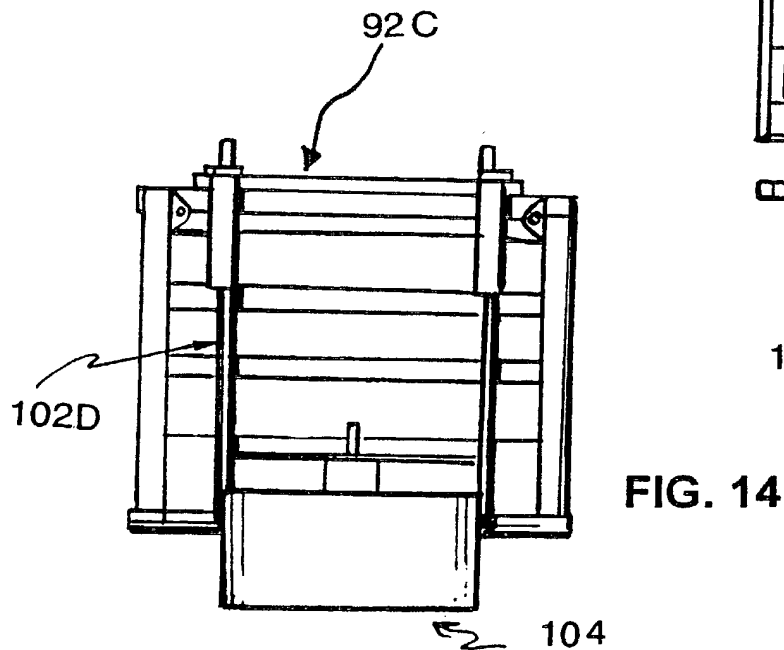
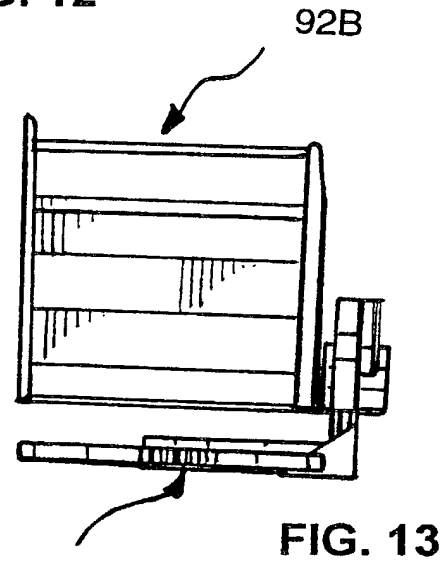
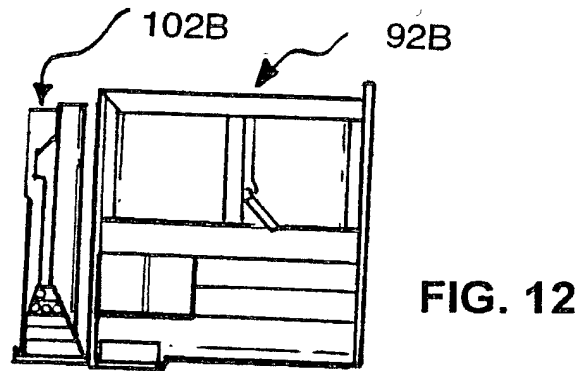
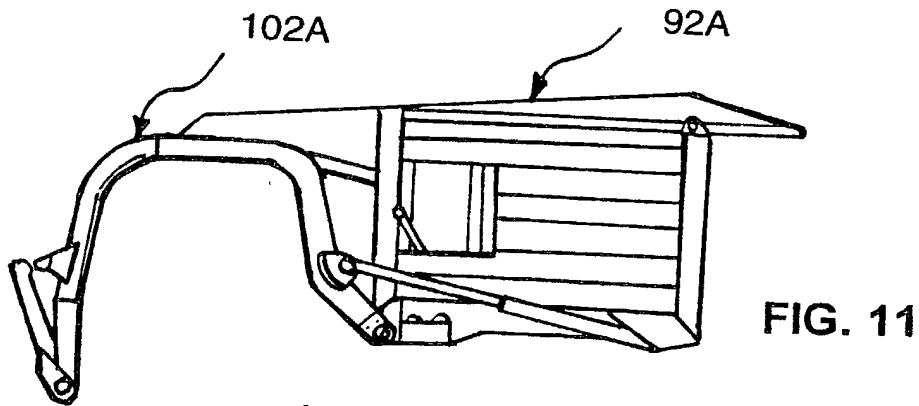


FIG. 10



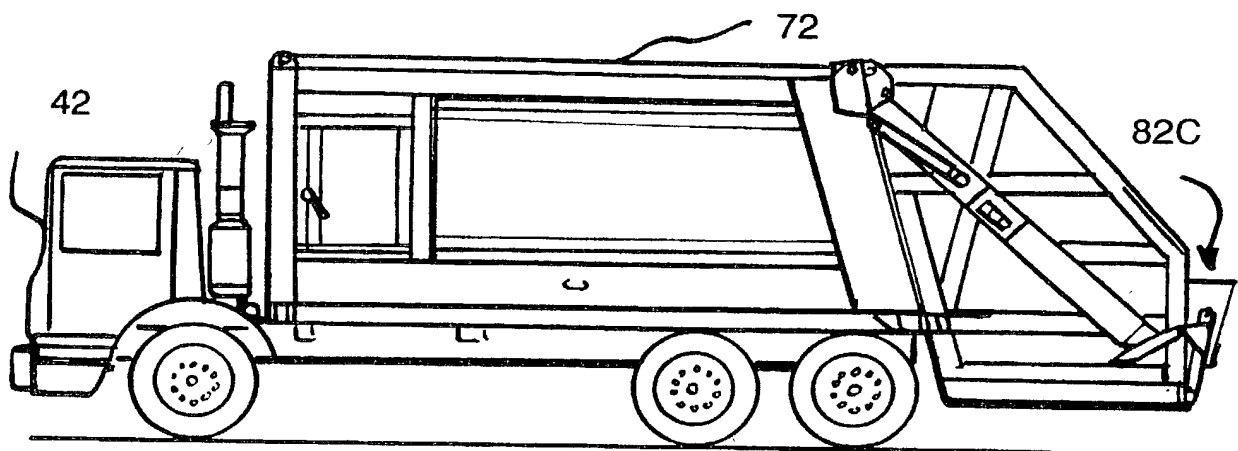
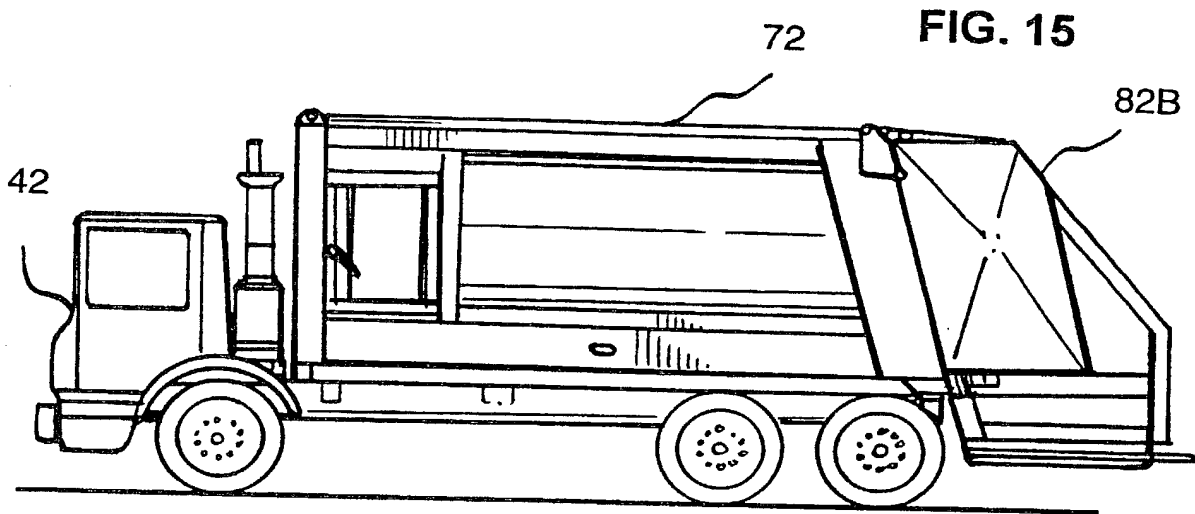


FIG. 16

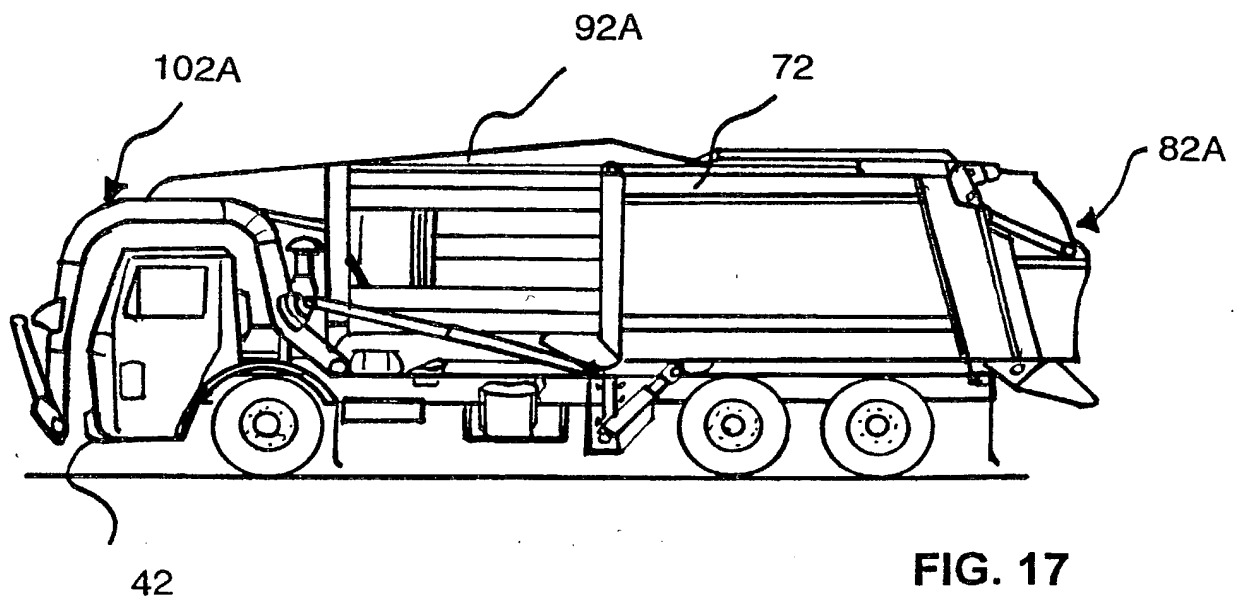


FIG. 17

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PTO/SB/01 (10-01)

Approved for use through 10/31/2002 OMB 0651-0032

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**DECLARATION FOR UTILITY OR
DESIGN
PATENT APPLICATION
(37 CFR 1.63)**☐Declaration
Submitted
with Initial
Filing

OR

☒Declaration
Submitted after Initial
Filing (surcharge
(37 CFR 1.16 (e))
required)

Attorney Docket Number

AWD H1-ACTUS

First Named Inventor

Michael P. Ryan

COMPLETE IF KNOWN

Application Number

10/049,697

Filing Date

2/15/02

Art Unit

Examiner Name

As the below named inventor, I hereby declare that:

My residence, mailing address, and citizenship are as stated below next to my name.

I believe I am the original and first inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Refuse Collection Vehicle And
Method Of Manufacturing

(Title of the Invention)

the specification of which

☐

is attached hereto

OR

☒

was filed on (MM/DD/YYYY)

2/15/2002

as United States Application Number or PCT International

Application Number

10/049,697

and was amended on (MM/DD/YYYY)

(if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b) of any foreign application(s) for patent, inventor's or plant breeder's rights certificate(s), or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT international application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached?	
				YES	NO
PCT/US00/22291		8/15/2000	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

☐

Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.

[Page 1 of 2]

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DECLARATION — Utility or Design Patent Application

Direct all correspondence to: ☐ Customer Number or Bar Code Label OR ☒ Correspondence address below

Name Albert W. Davis Jr

Address 6037 W. Robin Lane

City Glendale State AZ ZIP 85310

Country USA Telephone 623-362-2671 Fax 362-9751

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

NAME OF SOLE OR FIRST INVENTOR: ☐ A petition has been filed for this unsigned inventor

Given Name (first and middle [if any]) Michael P. Family Name or Surname Ryan

Inventor's Signature Michael P. Ryan Date 5/17/02

Residence: City Signal Mountain State TN Country USA Citizenship USA

Mailing Address 4220 LUNDY MOUNTAIN LN.

City SIGNAL MOUNTAIN State TN ZIP 37377 Country USA

NAME OF SECOND INVENTOR: ☐ A petition has been filed for this unsigned inventor

Given Name (first and middle [if any]) Norman J. Family Name or Surname GILOMSKI

Inventor's Signature Norman J. Gilowski Date 5/15/02

Residence: City CHATTANOOGA State TN Country USA Citizenship USA

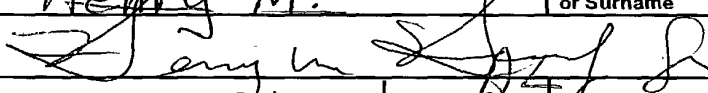
Mailing Address 43 LAKESHORE LN.

City Chattanooga State TN ZIP 37415 Country USA

☐ Additional inventors are being named on the _____ supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto

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DECLARATION	ADDITIONAL INVENTOR(S) Supplemental Sheet Page <u> 1 </u> of <u> 1 </u>
--------------------	--

Name of Additional Joint Inventor, if any:		<input type="checkbox"/> A petition has been filed for this unsigned inventor	
Given Name Henry M.		Family Name or Surname Hund	
Inventor's Signature 		Date 5-16-02	
Residence: City Cedar Bluff	State AL	Country USA	Citizenship USA
Mailing Address 300 County Road 479			
Mailing Address			
City Cedar Bluff	State AL	ZIP 35959	Country USA
Name of Additional Joint Inventor, if any:		<input type="checkbox"/> A petition has been filed for this unsigned inventor	
Given Name		Family Name or Surname	
Inventor's Signature		Date	
Residence: City	State	Country	Citizenship
Mailing Address			
Mailing Address			
City	State	ZIP	Country
Name of Additional Joint Inventor, if any:		<input type="checkbox"/> A petition has been filed for this unsigned inventor	
Given Name		Family Name or Surname	
Inventor's Signature		Date	
Residence: City	State	Country	Citizenship
Mailing Address			
Mailing Address			
City	State	ZIP	Country
Name of Additional Joint Inventor, if any:		<input type="checkbox"/> A petition has been filed for this unsigned inventor	
Given Name		Family Name or Surname	
Inventor's Signature		Date	
Residence: City	State	Country	Citizenship
Mailing Address			
Mailing Address			
City	State	ZIP	Country

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